

SCUFF CAPS EVO.

OFFROAD AT HOME.



ALL NEW 2025 COLLECTION



Ben Lomond Industrial & Safety Solutions Limited.

Safety Isn't *Expensive*, It's **PRICELESS!**

www.blissafety.com



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CONNECT WITH US      



The gel pad built into the heel area was developed to provide essential shock absorption plus energy return.



Keeps you warm in cold temperatures.



This shoe is slip resistant on all common surfaces.



Thanks to special upper fabrics, like e.g. Softshell or particular processing, the article is water-resistant.



EVERCOMFORT WHITE

This ergonomically shaped footbed provides a correct position and an optimum support to the foot. The perforation and the hydrophobic, antibacterial fabric cover improve and balance the foot climate, while a cushioning pad at the heel absorbs the impacts from outside.



For all working big feet: these models are available up to size 48 or sometimes size 49.



COLD INSULATED

A special finish on the shoe protects against cold and keeps feet warm. CI certified safety shoes keep the heat in the shoe much longer and let the cold penetrate much slower.



The long lasting, water-repellent and wind-resistant hightech membrane is particularly breathable and protects the foot with a microporous mesh structure against waterlogging. It transports sweat and moisture to the outside. What remains is a delightful dry and comfortable body sensation.



At least for a short contact these outsoles are heat resistant up to 572°F. That's pretty hot.



A comfortable fit gives the foot enough room to move. Thus the shoe can be worn long and without pain.



BG Directive concerning orthopedic adjustments (insoles). Safety shoes must be tested according to it to guarantee that the shoe still meets the requirements of standard EN ISO 20345.



HEAT INSULATED
Protect feet from burns when working on surfaces up to 150°C for up to 30 minutes. Their outsole or midsole materials provide thermal insulation, preventing heat from reaching the feet, making them ideal for hot environments or areas with significant temperature changes.



The gel pad built into the heel area was developed to provide essential shock absorption plus energy return.



When producing this style we totally waive all kinds of animal products.



We adapted these models for a better fit on women's small feet.



The ultraflexible textile fabric perfectly adapts to the foot and fits like a sock.

SAFETY TOE MODELS: ASTM F2413-18 and ASTM F2412-18a

All PUMA SAFETY shoes meet or exceed the highest ASTM standards for toe impact I/75 and compression C/75 protection.

ASTM F2913-19 and F3445-21

All PUMA SAFETY shoes meet ASTM F2913-19 non-slip testing standards and ASTM F3445-21.

#631085

GRAVITATION MID BLACK Steel Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
M I/75 C/75 SD SR



The **ALBATROS® ClearTPU** line offers durable, comfortable, and protective footwear designed for demanding work environments. Featuring robust full-grain leather and advanced TPU sole technology, these shoes provide flexibility, lightweight wear, and enhanced durability against abrasions. The unique "windscreen-wiper effect" on TPU soles improves anti-slip safety by clearing water from surfaces. The transparent sole design highlights quality, while the ALBATROS® comfit AIR footbed offers shock absorption, arch support, and optimal foot positioning. The slip-resistant, odor-resistant, moisture-absorbing textile surface is also washable for easy care.

GRAVITATION MID offers closed dust tongue and leather collar. Its smooth full-grain leather upper, breathable 3D lining, and anatomically shaped comfit®AIR insole ensure comfort. The ClearTPU sole is slip-resistant, abrasion-resistant, and includes a scuff cap and shock absorber. Ideal for assembly, construction, craft, industry, and warehouse/logistics applications.



TTD

\$495

USD

\$73

GYD

\$15,190.77

#632705

ROCK HD 6" BLACK Composite Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
EH WP SR



WHERE ROUGH MEETS TOUGH -

Experience the perfect balance between toughness, style, comfort and uncompromising safety. The HEAVY DUTY line combines seamlessly blending rugged durability with stylish design and unmatched protection to withstand the roughest working conditions. Engineered with latest technology and innovative materials allowing you to focus on what truly matters – your work and your passion.

Protection: Fibreglass toe cap

Plus: softly padded and closed dust flap, heel cap for additional stability and protection, ladder grip

Upper: robust and breathable nylon with microfibre

Lining: Breathable functional lining with COA.TEX® membrane

Footbed: evercushion® MAX

Sole: HEAVY DUTY - oil-resistant TPU outsole with non-slip octopus profile for optimum grip (self-cleaning), cushioning PU midsole and overcap



TTD

USD

GYD

\$875 | **\$129** | **\$26,936.63**

#632765

IRON HD MID WHEAT Composite Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
EH SR



The **HEAVY DUTY** boot collection combines durability, comfort, and style for tough jobs. Featuring a fiberglass toe cap, padded dust flap, and heel cap, it ensures safety and stability. The oiled full-leather upper, BreathActive lining, and evercushion® MAX footbed provide a comfortable fit, shock absorption, and dryness. The oil-resistant TPU outsole with slip-resistant tread offers superior grip, while the PU midsole minimizes fatigue. Designed for construction, industrial, and logistics workers, the HEAVY DUTY boot is built to perform while looking great on and off the job.

Features lightweight fiberglass toe cap, a heel counter for extra stability, and a ladder grip for added safety. With a soft padded interior, closed dust tongue, and BreathActive lining, it offers exceptional comfort, while the Evercushion® MAX insole enhances support.

Made with premium oiled full-grain leather, the upper is both durable and stylish. The heavy-duty TPU outsole is oil-resistant, features a slip-resistant, self-cleaning octopus tread for superior grip, and includes a cushioning PU midsole with a scuff cap for extended wear. AS 2210.3:2019



TTD

\$975

USD

\$143

GYD

\$30,015.11

#632755

IRON HD MID STONE Composite Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
EH SR



The **HEAVY DUTY** boot collection combines durability, comfort, and style for tough jobs. Featuring a fiberglass toe cap, padded dust flap, and heel cap, it ensures safety and stability. The oiled full-leather upper, BreathActive lining, and evercushion® MAX footbed provide a comfortable fit, shock absorption, and dryness. The oil-resistant TPU outsole with slip-resistant tread offers superior grip, while the PU midsole minimizes fatigue. Designed for construction, industrial, and logistics workers, the HEAVY DUTY boot is built to perform while looking great on and off the job.

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TTD

\$975

USD

\$143

GYD

\$30,015.11

#630745

CONQUEST STONE CTX HIGH Composite Toe Safety Footwear

ASTM F2413-18

ASTM F3445-21

EH WP SR



OFFROAD AT HOME - Classic outdoor look combined with efficient security. The new SCUFF CAPS EVO are characterized by their fiberglass caps and BreathActive functional lining as light and breathable safety shoes. In the timeless stone color of the nubuck leather, a fashion-conscious look remains the focus, even for commercial use. The SCUFF CAPS EVO rubber sole remains resistant to heat up to 300 ° C and is non-slip even on unpaved surfaces.

This safety footwear features a composite fiberglass toe cap and is metal-free. It has an extra high shaft (about 17 cm) with a lateral YKK zipper and closed dust tongue, along with a TPU heel guard and kick-off in the heel area. The upper is made of nubuck leather, complemented by a breathable lining and an evercushion® BA+ footbed. The rubber outsole is heat-resistant (572°F), slip and oil resistant, meeting ASTM F2913-19 non-slip testing standards and ASTM F3445-21. Suitable for applications in agriculture, assembly, construction, and industry



YKK



TTD

USD

GYD

\$975

| \$143

| \$30,015.11

#630735

CONQUEST CTX HIGH BLACK Composite Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
EH WP SR



OFFROAD AT HOME - Classic outdoor look combined with efficient security. The new SCUFF CAPS EVO are characterized by their fiberglass caps and BreathActive functional lining as light and breathable safety shoes. In the timeless stone color of the nubuck leather, a fashion-conscious look remains the focus, even for commercial use. The SCUFF CAPS EVO rubber sole remains resistant to heat up to 300 ° C and is non-slip even on unpaved surfaces.

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YKK


TTD

\$975

USD

\$143

GYD

\$30,015.11

#630225

SIERRA NEVADA MID BROWN Composite Toe Safety Footwear

ASTM F2413-18

ASTM F3445-21

M I/75 C/75 EH WR SR



HEAVY DUTY - The Scuff Caps series is a highly durable safety shoe line, ideal for the building, engineering, and industrial sectors. Known for comfort during long work hours, the CASCADES MID model features a greased full-grain leather and Cordura® shaft. Its heel includes a point that adjusts to the wearer's weight and step, ensuring optimal contact with the ground. The VOLUME PLUS design provides extra room for toes, while the slip-resistant, self-cleaning rubber sole enhances stability.

This safety shoe offers robust protection with a composite-fiberglass toe cap, and a durable CORDURA® upper. Made from greased full-grain leather, it features a breathable SYMPATEX® membrane lining for enhanced comfort. The evercushion® BA+ footbed ensures long-lasting wearability, while the 300°C heat-resistant EVER.FLEX rubber SCUFF CAPS sole provides excellent stability and durability. Ideal for construction and craftsmanship, this shoe combines style and functionality in brown and grey full-grain leather.



TTD

USD

GYD

\$975**\$143****\$30,015.11**

#630265

TANAMI MID BROWN Composite Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
EH SR



The **Puma Safety 630267 Tanami** is a metal free, elastic sided boot. The upper is made of premium water-repellent waxed leather, a drawn-up scuff cap in the toe area reduces abrasion.

This style has a lightweight fibreglass toe cap, is Electrical Hazard Rated for greater protection against electrical shock and has a 300°C heat resistant rubber outsole with a shock absorbing GelCell incorporated in the heel.

This safety boot offers lightweight fiberglass toe cap protection with 200-joule impact resistance and is rated for electrical hazards (ASTM F2413). It features an elastic side, is metal-free, and has a water-repellent, waxed premium leather upper. The BreathActive lining provides moisture control and comfort, while the heel has gelCELL cushioning for shock absorption and energy return. The insole is made with Puma Evercushion® BA Plus, and the rubber outsole is heat-resistant up to 300°C, SRC slip-resistant, and has a mud-release profile.

SLIP
RESISTANTWATER
RESISTANT

HRO SOLE

ELECTRICAL
HAZARD

METAL FREE



TTD

\$845

USD

\$124

GYD

\$26,013.09



#630265

**TANAMI BROWN
MID ASTM EH SR**

#630345

TANAMI MID BLACK Composite Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
EH SR



The **Puma Safety 630267 Tanami** is a metal free, elastic sided boot. The upper is made of premium water-repellent waxed leather, a drawn-up scuff cap in the toe area reduces abrasion.

This style has a lightweight fibreglass toe cap, is Electrical Hazard Rated for greater protection against electrical shock and has a 300°C heat resistant rubber outsole with a shock absorbing GelCell incorporated in the heel.

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SLIP
RESISTANTWATER
RESISTANT

HRO SOLE

ELECTRICAL
HAZARD

METAL FREE



TTD

\$845

USD

\$124

GYD

\$26,013.09

#642915

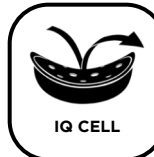
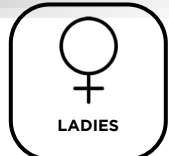
CELERITY KNIT WNS LOW PINK Steel Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
SD SR



Comfortable safety shoes that don't look like safety shoes! The **CELERITY KNIT PINK WNS LOW** made of super soft SAFETY KNIT fulfills this wish with reliable security and high wearing comfort. The sole combination of ultra-light midsole and heat-resistant, non-slip rubber outsole up to 300 ° C is based on the latest running shoe technology. A torsion control system embedded in the middle supports the natural movement of the foot and also provides more stability. The lightweight evercushion® MISS footbed with a waffle structure keeps the inside of the shoe nice and cool and dry.

This safety shoe features a steel toe cap, IQ.Cell cushioning in the heel, and TPU protection at the toe and heel. Made with SAFETY KNIT® textile fabric, it includes a BreathActive lining for moisture control and an evercushion® MISS footbed for comfort. The rubber sole is heat-resistant up to 300°C, offers torsion control, and is designed for applications in assembly, crafts, industry, and logistics.



TTD

\$700

USD

\$103

GYD

\$21,549.31

MISS SAFETY.

MOTION PROTECT 1.0.



WHAT WOMEN WANT - Comfortable safety shoes that do not look like those. The styles of PUMA SAFETY made especially for women fulfill this need while satisfying our high demands in terms of safety and comfort.

1

RUBBER OUTSOLE

This 572°F heat, oil and slip resistant rubber sole, with TPU protection in the heel area, is inspired by the latest running technology. The sole profile with its diagonal grooves ensures a perfect flexibility and a secure contact to the ground (SRC). (ASTMF 1677 Mark II)

2

TORSION CONTROL ELEMENT

The TPU torsion control element in the middle of the sole supports the natural flexing action of the foot while walking and provides a better support and stability for the feet.

3

EVA MIDSOLE

Thousands of tiny bubbles in this ultra lightweight midsole ensure an optimal cushioning and improve the flexing action of the foot.

4



IQ.CELL

The gel pad directly embedded in the heel area works just like a trampoline – it absorbs shock energy and returns it immediately as bounce.



SAFETY KNIT®

SAFETYKNIT®

STEP IN COMFORT - The highly flexible fabric adapts perfectly to the foot and fits like a sock. The SAFETYKNIT® upper, a mixture of high quality synthetic fibres, offers high flexibility, resistance and breathability.



EVERCUSHION® MISS

This anatomically designed lightweight footbed with waffle structure will keep your feet cool and dry by transmitting moisture away from the foot. The open cells allow a rapid drying when the shoes have been taken off.

#633895

STEPPER 2.0 WNS MID

Composite Toe

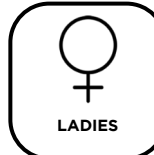
Safety Shoes

ASTM F2413-18
ASTM F3445-21
EH SR



The sport-inspired WOMEN'S performance safety shoe line MOTION PROTECT is the perfect symbiosis of cushioning, energy return and design. A new feature is the sole construction with the innovative IMPULSE.FOAM® midsole with anti-fatigue technology. This new material allows women to experience highly comfortable shock absorption with simultaneous dynamic stability.

This safety shoe features a composite fiberglass toe cap, is rated for electrical hazards, and has TPU heel protection. The upper is made from microfiber, mesh, and polyurethane, with a BreathActive lining for ventilation. The evercushion® BA+ footbed provides comfort, while the rubber outsole is heat-resistant up to 572°F, abrasion-resistant, oil and slip-resistant. The IMPULSE FOAM® midsole offers dual-density cushioning for stability and comfort. Designed for construction, industry, and production, it comes in black and black-purple.



TTD

USD

GYD

\$700**\$103****\$21,549.31**

#632725

IRON HD 8" BROWN Composite Toe Safety Footwear

ASTM F2413-18
ASTM F3445-21
EH SR



WHERE ROUGH MEETS TOUGH - Experience the perfect balance between toughness, style, comfort and uncompromising safety. The HEAVY DUTY line combines seamlessly blending rugged durability with stylish design and unmatched protection to withstand the roughest working conditions. Engineered with latest technology and innovative materials allowing you to focus on what truly matters – your work and your passion.

This heavy-duty safety boot features a slip-resistant octopus tread pattern, a TPU outsole with ladder grip, a lightweight PU midsole, and IQ.CELL cushioning for stability and comfort. The high scuff cap protects the toe for frequent kneeling, while the CTX® waterproof membrane keeps feet dry with breathable, moisture-resistant protection. The evercushion® MAX footbed offers exceptional support and comfort, with moisture regulation, antibacterial odor control, and arch support to reduce pressure and minimize stress on feet, ankles, and knees.



TTD

\$975

USD

\$143

GYD

\$30,015.11

#643835

FUSE MOTION 2.0 BLACK LOW Composite Toe Safety Footwear

ASTM F2413-11
ASTM F3445-21
SD SR



INNOVATIVE IN EVERY DETAIL - The new definition of the sport-inspired performance safety shoe line MOTION PROTECT is the perfect symbiosis of cushioning, energy return and design. A new feature is the sole construction with the innovative IMPULSE.FOAM® midsole with anti-fatigue technology for work without tiredness. Due to this new material, the wearer feels during walking the highly comfortable shock-absorption with simultaneous dynamic and stability.

This black safety shoe combines durable protection with comfort and functionality. It features a composite-fiberglass toe cap, abrasion-resistant toe overlay, quick-lacing system, and metal-free construction. Made with Sandwich-Mesh and FUSE.TEC® elements, it includes a BreathActive lining and evercushion® BA footbed for all-day wearability. The 572°F heat-resistant sole, with dual-density IMPULSE FOAM® for cushioning and stability, is oil and slip-resistant for maximum safety.



TTD

USD

GYD

\$795 | **\$117** | **\$24,529.01**

#630211

CASCADES Disc MID S3 CI HI
Black Composite Toe
Safety Footwear

ASTM F2413

-NEW-
 COLLECTION



The **SCUFF CAPS EVO** is built for the outdoors with an off-road design that delivers both comfort and reliable protection against daily work risks. Featuring a durable rubber outsole with a heavy-duty pattern, it resists heat up to 300°C while providing maximum grip and safety even on loose ground. The lightweight PU midsole is directly injected for full-foot shock absorption, and an extra-high scuff cap is added for durability — especially for those who kneel often on the job.

Practical features enhance both ease and comfort, such as the YKK side zipper with a dust flap to block dirt and prevent pressure points. Inside, the EVERCUSHION® BA+ footbed regulates moisture and provides a stable, non-slip surface. With dual-density foam cushioning, targeted heel and ball support, and longitudinal arch reinforcement, the design promotes natural foot positioning, reduces pressure, and stimulates muscles with every step.









FAP
 FLEXIBLE ANTI-PENETRATION

CORDURA



TTD

USD

GYD

\$1,195**\$176****\$36,902.56**

#632740

IRON HD MID Black Fibreglass Toe Safety Footwear

ASTM F2413

-NEW-
COLLECTION


The **IRON HD BLK MID** delivers uncompromising protection with a fibreglass toe cap, flexible FAP® penetration resistance, and a reinforced heel cap for stability. Built from high-quality oiled full leather with a BreathActive lining, it ensures durability and breathability while the softly padded closed dust flap and Evercushion® MAX footbed provide all-day comfort.

Its **HEAVY DUTY** outsole combines a self-cleaning, oil-resistant TPU base with a non-slip octopus profile for optimum grip, a cushioning PU midsole, and a tough overcap. Designed for assembly, construction, craft, industry, and logistics, this boot perfectly balances toughness, style, and safety — engineered with innovative materials to withstand the harshest conditions so you can focus on your work and your passion.



COMPOSITE SLIP RESISTANT COLD INSULATED BIG SIZES



FAP
FLEXIBLE ANTI-PENETRATION



TTD

USD

GYD

\$1,050**\$154****\$32,424.85**

#630565

CONQUEST Women's CTX HIGH Tan Composite Toe Safety Footwear

ASTM F2413




The **SCUFF CAPS EVO** brings rugged outdoor performance to demanding worksites, blending an off-road inspired design with comfort and reliable safety features. Built with a heat-resistant rubber outsole (up to 572°F) for maximum grip on unstable ground, it also integrates a stabilizing shank in the midsole for extra support. A lightweight PU midsole delivers cushioning and shock absorption, while the over-the-toe scuff cap adds durability for workers who kneel often. For superior protection against the elements, the CTX® waterproof and breathable membrane keeps feet dry and comfortable in tough environments.

Designed with practicality in mind, the SCUFF CAPS EVO also features a side YKK zipper with a protective dust flap for easy wear and added defense against dirt and moisture. Inside, the Evercushion® BA+ footbed adapts to the natural shape of the foot, reducing pressure while stimulating muscles for lasting comfort. Made with dual-density polyurethane and odor-resistant, sweat-wicking fabric, it provides superior shock absorption at critical points like the heel and ball of the foot. With its durable construction and advanced comfort, the SCUFF CAPS EVO is built to keep you moving safely through every challenge.

COA.TEX®
MEMBRANES

TTD

USD

GYD

\$995 | **\$146** | **\$30,726.40**

#630685

TORNADO Women's CTX MID Brown Composite Toe Safety Footwear

ASTM F2413




The **SCUFF CAPS EVO** brings rugged outdoor performance to demanding worksites, blending an off-road inspired design with comfort and reliable safety features. Built with a heat-resistant rubber outsole (up to 572°F) for maximum grip on unstable ground, it also integrates a stabilizing shank in the midsole for extra support. A lightweight PU midsole delivers cushioning and shock absorption, while the over-the-toe scuff cap adds durability for workers who kneel often. For superior protection against the elements, the CTX® waterproof and breathable membrane keeps feet dry and comfortable in tough environments.

Designed with practicality in mind, the SCUFF CAPS EVO also features a side YKK zipper with a protective dust flap for easy wear and added defense against dirt and moisture. Inside, the Evercushion® BA+ footbed adapts to the natural shape of the foot, reducing pressure while stimulating muscles for lasting comfort. Made with dual-density polyurethane and odor-resistant, sweat-wicking fabric, it provides superior shock absorption at critical points like the heel and ball of the foot. With its durable construction and advanced comfort, the SCUFF CAPS EVO is built to keep you moving safely through every challenge.



TTD

\$995

USD

\$146

GYD

\$30,726.40

#630685

RIDER LOW SB Fibreglass Toe Safety Footwear

ASTM F2413

-NEW-
COLLECTION



The **RIDER BLUE LOW** blends lightweight comfort with reliable protection, making it a versatile choice for demanding work environments. Featuring a fiberglass toe cap and flexible FAP®lite penetration protection, it ensures safety without the weight. Its metal-free, EH-certified design makes it suitable for sensitive work areas, while the combination of breathable sandwich mesh and durable microfiber keeps feet cool and supported throughout the day.

Inside, the BreathActive lining regulates moisture, and the Evercushion® CUSTOM FIT MID footbed adds personalized comfort for long hours on the job. The heat-resistant URBAN rubber outsole delivers a secure, non-slip grip even in temperatures up to 300 °C, with added TPU protection at the toe and heel for durability. Built for safety, comfort, and endurance, the RIDER BLUE LOW is your go-to work companion.



TTD

USD

GYD

\$995 | **\$146** | **\$30,726.40**